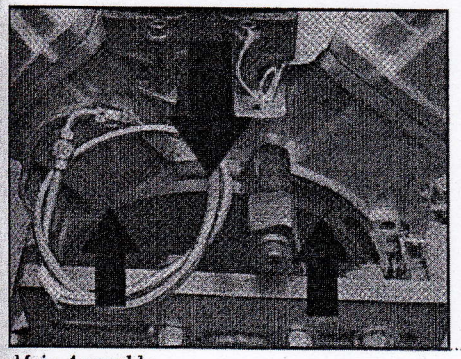
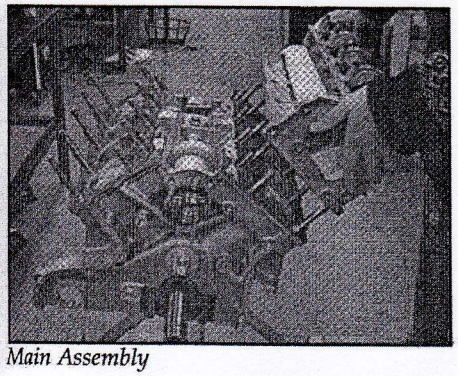


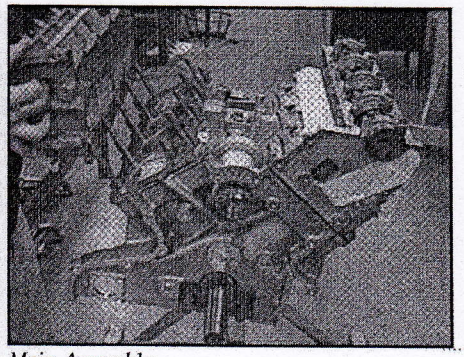
Main Assembly

...and that the pistons are half way between No.1 and No.2 cylinder T.D.C.



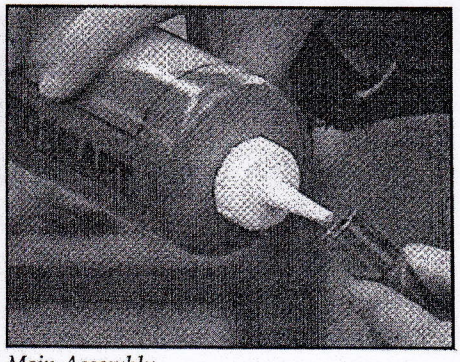
Main Assembly

Place the cylinder heads over the studs, being careful not to mark the head face.



Main Assembly

Fit the other head then place a pad washer around each head stud.



Main Assembly

Lubricate the threads on each head nut with hypoid oil and fit.